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United Nations  
Educational, Scientific  
and Cultural Organization

217 EX/PG/INF.2.Prov.  
PARIS, 27 and 28 September 2023

Original: English/French

**Preparatory Group**

**Two hundred and seventeenth session**

## PROVISIONAL TIMETABLE

(Wednesday 27 and Thursday 28 September 2023)

### Wednesday 27 September 2023 (10am and 3pm)

Item	Title	Documents
	Opening of the meeting by the Chairperson of the Preparatory Group	
	Adoption of the provisional agenda and provisional timetable	217 EX/PG/INF.Prov. 217 EX/PG/INF.2.Prov.
15	Draft Programme and Budget (42 C/5)	<a href="#">217 EX/15</a>

### Thursday 28 September 2023 (10am and 3pm)

Item	Title	Documents
16.II	Implementation of the current Programme and Budget (41 C/5), with results achieved in 2018-2021	<a href="#">217 EX/16.II</a>
25	Report by the Director-General, in cooperation with the Headquarters Committee, on managing the UNESCO complex	<a href="#">217 EX/25</a>
4.II	Division of Internal Oversight Services (IOS) 2023 Synthesis of UNESCO evaluations	<a href="#">217 EX/4.II</a>
<b>New Items presented</b>		