

217 EX/PG/INF.Prov.

PARIS, 7 September 2023

Original: English/French

Preparatory Group

Two hundred and seventeenth session

PROVISIONAL AGENDA

(Wednesday 27 and Thursday 28 September 2023)

ITEMS

	Opening of the meeting by the Chairperson of the Preparatory Group
	Adoption of the provisional agenda and the provisional timetable Documents: 217 EX/PG/INF Prov.; 217 EX/PG/INF.2 Prov.
Item 4.II	Division of Internal Oversight Services (IOS) 2023 Synthesis of UNESCO evaluations Document: 217 EX/4.II
Item 15	Draft Programme and Budget (42 C/5) Document: 217 EX/15
Item 16.II	Implementation of the current Programme and Budget (41 C/5), with results achieved in 2018-2021 Document: 217 EX/16.II
Item 25	Report by the Director-General, in cooperation with the Headquarters Committee, on managing the UNESCO complex Document: 217 EX/25

NEW ITEMS PRESENTED BY MEMBER STATES